




**Product Data Sheet &  
General Processing Conditions**

**RTP 3400 G-330  
Liquid Crystal Polymer (LCP)  
Glass Fiber  
UL94 V-0**



**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Specific Gravity	1.63	1.63	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0002 - 0.0010 in/in	0.02 - 0.10 %	D 955
Water Absorption, 24 hrs @ 23°C	0.100 %	0.100 %	D 570

**MECHANICAL**

Impact Strength, Izod notched 1/8 in (3.2 mm) section	4.0 ft-lbs/in	214 J/m	D 256
unnotched 1/8 in (3.2 mm) section	19.0 ft-lbs/in	1014 J/m	D 4812
Tensile Strength	20000 psi	138 MPa	D 638
Tensile Elongation	2.0 - 4.0 %	2.0 - 4.0 %	D 638
Tensile Modulus	2.00 x 10 <sup>6</sup> psi	13790 MPa	D 638
Flexural Strength	22000 psi	152 MPa	D 790
Flexural Modulus	1.80 x 10 <sup>6</sup> psi	12411 MPa	D 790

**ELECTRICAL**

Dielectric Strength, S/T, in oil	900 VPM	35.4 kV/mm	D 149
Dielectric Constant, 1 MHz, Dry	3.6	3.6	D 150
Dissipation Factor, 1 MHz, Dry	0.0330	0.0330	D 150

**THERMAL**

Deflection Temperature @ 264 psi (1820 kPa)	485 °F	252 °C	D 648
Ignition Resistance*			
Flammability	V-0 @ 0.024 in	V-0 @ 0.6 mm	UL94
Flammability	5VA @ 1/16 in	5VA @ 1.5 mm	UL94

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

\* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	12000 - 18000 psi	83 - 124 MPa
Melt Temperature	630 - 690 °F	332 - 366 °C
Mold Temperature	150 - 250 °F	66 - 121 °C
Drying	8 hrs @ 300 °F	8 hrs @ 149 °C
Dew Point	-20 °F	-29 °C

**PROCESSING NOTES**

The key to successfully molding this material is to start mold open cycles as soon as the screw reaches its retracted position.